

# **N67 ENT**

129 kW (176 HP) @ 2200 rpm - 810 Nm @ 1500 rpm **Stage IIIB / Tier 4i** 

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Technical code		F4HFE6136*A001
Thermodynamic cycle		Diesel 4 stroke
Air intake		TAA
Arrangement		6L
Bore x Stroke	mm	104 x 132
Total displacement	L	6.7
N° valves per cylinder		4
Cooling		liquid
Direction of rotation (seen from flywheel side)		CCW
Compression ratio		17:1
Rotation mass moment of inertia (without flywheel)	kgm²	0.31
Standard flywheel inertia	kgm²	0.708

# **FUEL SYSTEM**

Injection system		Electronic Common Rail
Upstream injectors fuel pressure	kPa(bar)	<160,000 (1,600)
Gas oil max intake temperature	°C	70 (at 25°C amb.)

## AIR INTAKE

Max suggested intake restriction with clean air filter	kPa(bar)	3.5 (0.035)
Max suggested intake restriction with dirty air filter	kPa(bar)	4.5 (0.045)
Air flow at 100% load / rated speed	kg/h	893
Turbocharging pressure at full load/rated speed	kPa(bar)	130 (1.30)
Maximum supercharging air temperature (compressor outlet)	°C	200
Maximum air temperature increase between ambient and intercoo	oler °C	25
Heat rejected to intercooler at maximum power	kJ/s(kcal/h)	20 (17,200)
Intercooler system max pressure drop	kPa(bar)	12 (0.12)
Air consumption at:		
2200 rpm	kg/h	893
1800 rpm	kg/h	785
1500 rpm	kg/h	608

## **EXHAUST SYSTEM**

Max allowable backpressure	kPa(bar)	20 (0.2)
Max exhaust temperature at full load/rated speed	°C	540
Exhaust flow at max output	kg/h	920



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kPa(bar)	70 (0.7)
kPa(bar)	350 (3.5)
°C	120
0/360°	35°
0/360°	35°
L	17.2
	kPa(bar) °C  0/360°

COOLING SYSTEM		
Coolant capacity (engine only)	L	10.5
Water pump flow at:		
2200 rpm	l/h	13,850
1800 rpm	l/h	11,300
1500 rpm	l/h	9,400
Heat to reject by heat exchanger at max power	kJ/s(kcal/h)	64 (55,000)
Thermostatic valve (adjustment range)	°C	83 ÷ 99
Cooling liquid max temperature	°C	106
Min/max inner pressure in the cooling circuit	kPa(bar)	30/275 (0.3/2.75)
External cooling system max pressure drop	kPa(har)	35 (0.35)

ELECTRICAL SYSTEM		
Voltage	V	24

HEAT BALANCE		1500 rpm	1800 rpm	2200 rpm
Total thermal power	kW (±3%)	299,4	325,7	319,8
Useful power	kW (±3%)	127	138	129
Water cooling power	kW (±5%)	60	63,5	64
Oil cooling power + Exhaust power	kW (±5%)	89	97	97
Intercooler power	kW (±10%)	12,7	17,5	19,7
Issued power (% of total thermal power)	%	3,5	3	3



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PERFORMANCE		
Rated power[*]	kW (HP) @ rpm	129 (176) @ 2200
Peak power	kW (HP) @ rpm	138 (188) @ 1800
Peak torque	Nm (kgm) @ rpm	810 (83) @ 1500
Maximum no load governed speed at max rating	rpm	2375
Minimum idling speed	rpm	850
Mean piston speed at rated speed	m/s	10.5
BMEP at max torque	bar	15.13
Available certifications		CE 97/68 Stage IIIB - EPA Tier4i
Specific fuel consumption at:		
2200 rpm	g/kWh (kg/h)	208.5 (26.9)
1800 rpm	g/kWh (kg/h)	198.5 (27.4)
1500 rpm	g/kWh (kg/h)	198 (25.2)
Oil consumption at max rating	% fuel cons.	0.065%
DEF [**]/AdBlue consumption at peak torque and rated power	% fuel weight cons.	5 - 6
Noise at max rating (ISO 3744)	dBA	<91
Minimum starting temperature without auxiliaries	°C	-15
Oil and oil filter maintenance interval for replacement [***]	hours	600
Dry weight (standard configuration without: oil, cooling, starte clutch, Compressor A/C, alternator)	r, kg	520

#### FOR INFORMATION ON THE AVAILABLE RATINGS NOT LISTED IN THIS DOCUMENT PLEASE CONTACT THE FPT SALES NETWORK.

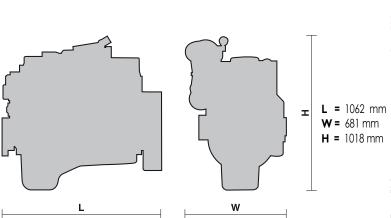
[\*] Power at flywheel according to 97/68 EC (without fan), after 50 hours running, 3% tolerance, Fuel Diesel EN 560.

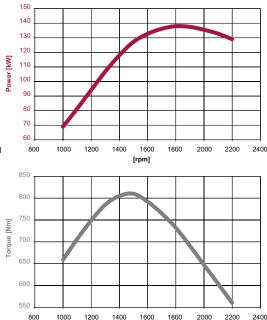
[\*\*] DEF: Diesel Exhaust Fluid

[\*\*\*] Oil type: Approved engine oil specification: 15W-40 ACEA E7 / API CI-4 or 10W-30 ACEA E7 / API CI-4 (ambient temperature below -15°C).10W-40 ACEA E9/API CJ-4 as alternative.

Test conditions: ISO 3046/1, 25 °C air temperature, 100 kPa atmospheric pressure, 30 % relative humidity - Applicable also to DIN 6271, BS 5514, SAE J1349 Standards.

### **Dimensions**







### STANDARD CONFIGURATION

Flywheel housing	type	SAE 3 - cast iron
Flywheel size	inch	11" 1/2
Intake manifold location		high / left side / vertical from top
Exhaust manifold location		high / right side / front
Turbocharger		Fixed Geometry
Turbocharger location		high / back / right side
Fan transmission ratio		1.4:1
Distance between fan - crankshaft centers	mm	x = 0 ; y = 296
Fuel filter	n°	single cartridge - left side
Oil filter	n°	single cartridge - right side
Oil sump		suspended sheet steel / front sump, 35° angularity limits continuous in all directions
Oil vapours blow-by circuit		fly wheel housing, Mann & Hummel valve
Oil heat exchanger		integrated into the block
Oil filler		on valve cover
Starter		24V - 4kW
Alternator		24V - 70A with W contact
Engine stop device		incorporated in the pump
Wiring harness		-
Painting	color	grey

# NOT INCLUDED IN THE STANDARD CONFIGURATION

Power take off - transmission ratio		1.03 : 1		
PTO maximum available torque	SAE A	100Nm (9 teeth) - 150Nm (11 teeth)		
	SAE B	240Nm (13 teeth)		
Battery - minimum capacity recommended		130Ah (24V)		
Battery - minimum cold cranking capacity recommended		500A (24V)		

FPT OFFERS THE WIDEST AVAILABILITY OF ENGINE BUILD OPTIONS TO CUSTOMER SPECIFIC REQUIREMENTS WITHIN THE ENGINE SUPPLY. TO FIND OUT MORE ABOUT THE CONFIGURATIONS AND ACCESSORIES WHICH ARE AVAILABLE, CONTACT THE FPT SALES NETWORK.



